

Date: Tuesday, 11/13/2007 1:33:32 PM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LUG
Job Number	35690		
Estimate Number	11066		
P.O. Number	N/A	Part Number	D2945
This Issue	11/13/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2945REV A
First Issue	N/A	Project Number	N/A
Previous Run	29914	Drawing Revision	A
Written By		Material	N/A
Checked & Approved By	<u>JL</u> 07/11/13	Due Date	11/20/2007
Comment	Qty: 22 Um: Each Est B 00.01.27 Added inspect level 8, removed P/O for powder coating EC Est Rev:C Now on Waterjet 06-12-13 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
		59667
Comment: Qty.: 0.2712 f(s)/Unit Total : 5.4243 f(s) 6061-T6 Bar .178" x 4.0" Material: 6061-T6 (QQ-A-250/11)4.00" x 0.188" thick Batch No. 10544 HB 07-11-14		
2.0	WATER JET	FLOW WATER JET
		HB 07-11-14
Comment: FLOW WATER JET 1-Cut as per Dwg D2945 Dwg Rev: A Prog Rev: A		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		HB 07-11-14
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
		HB 07-11-14 (22)
Comment: SECOND CHECK		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		HB 07-11-14 (22)
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/11/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Part Number: D2945

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Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/11/20 (22)

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

BL 07/11/20 (22)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5754

PC 07/11/21 (22)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

ND 07/11/20 (22)

Job Completion



U 07/11/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35690
Description: Step Mounting Plate	Part Number:	D2945
Inspection Dwg: D2945 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	FB
Date:	07-11-14

Audited by:	<i>[Signature]</i>
Date:	27/11/20

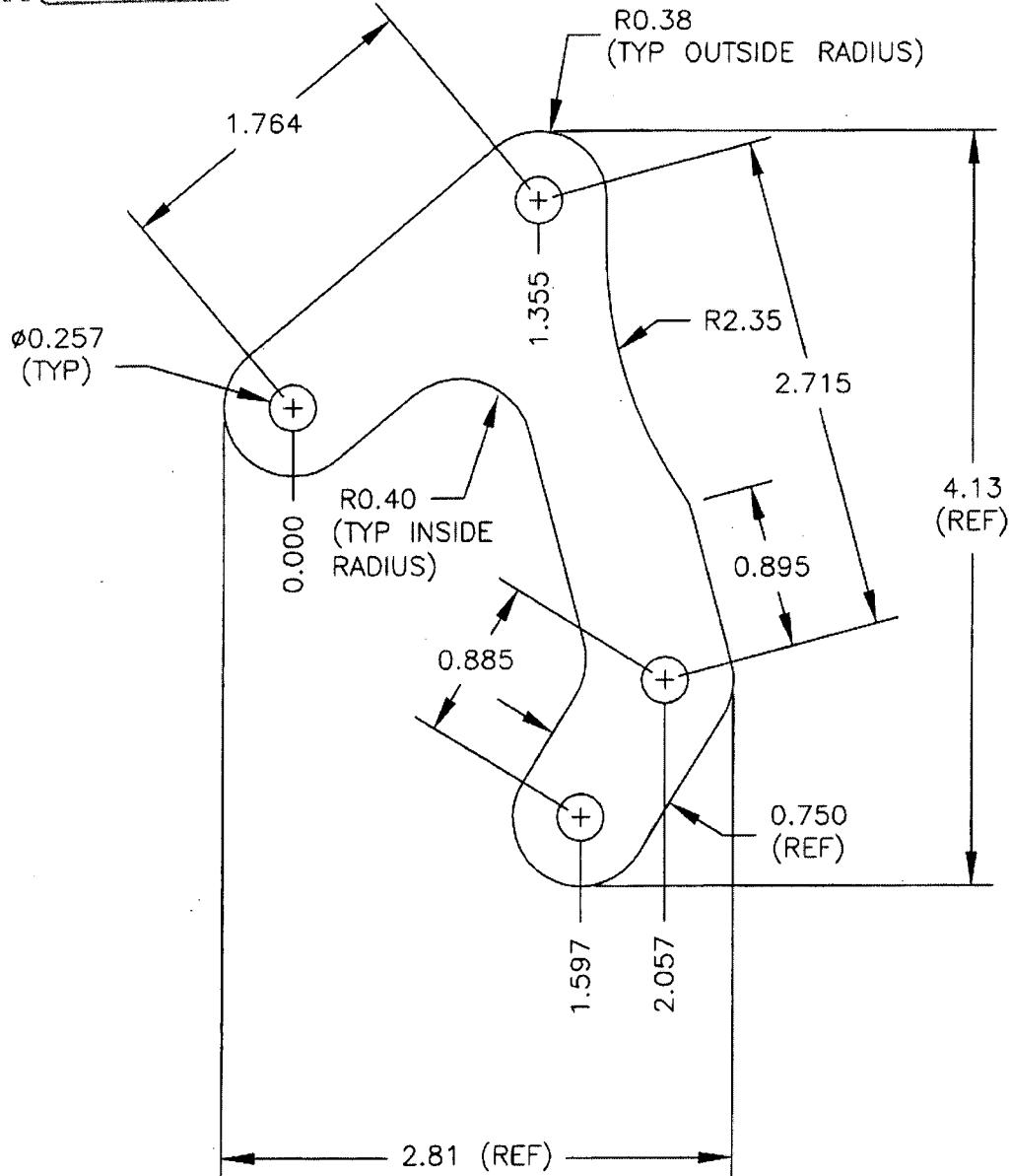
Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	SAC



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
CHECKED	#	APPROVED	#	DRAWING NO. D2945	SHEET 1 OF 1
DATE	99.12.13			TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13			NEW ISSUE	

RELEASED
99.12.21 DS



MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 35690